



## Door Seal Installation

\*Follow these simple recommendations to accurately secure your door seal.

Severe installation conditions, such as elevated temperatures and tight radius applications may require additional measures to provide a secure application. (Temperature and radius guidelines vary by individual part.)

### **Clean Surface Thoroughly:**

Must be clean, dry and free of oil and grease.

#### **USE:**

Denatured Alcohol

Safety Solvent

Trisodium Phosphate (TSP)

### **Do Not Stretch the Door Seal From the Reel:**

Dispense product by turning the reel.

Regardless of what bonding surface you apply the gasket to, it must be clean and free of surface contaminants such as oils, grease, mold releases, and dirt or dust in general. Most bonding failures are not due to the adhesive failing, but instead, the failure to properly clean the surfaces. Prior to applying any adhesives, clean the surface with Denatured Alcohol, safety solvent, or TSP. For your particular use, it is advised to test all material to ensure the effectiveness of the product. To ensure optimum performance, several requirements should be noted prior to the installation of any pressure sensitive adhesive taped product. Be sure to store this product at 72F and 50% relative humidity. Do not apply when temperatures are below 60F nor above 100F, as this may affect the performance of the tape.

**Avoid Getting Adhesive Dirty:**

Peel liner just prior to application.

**Do Not Stretch the Rubber:**

Install the door seal around the radius by "stuffing" not stretching.

**Apply Clamping Pressure:**

Immediately (if possible) after application close unit.

**Storage:**

Always store on original reels and store in cool, dry and dust free location.

**Helpful Hints:**

To bond or splice door seal ends together use:

**Fast Tack Trim Adhesive**